



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜV SÜD/15085/CL2/765/19/2

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

WITZENMANN France sarl
4, allée des Rousselets - ZAC des Vallières
77400 Thorigny sur Marne
France

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity D, P, S

in the range indicated in the annex.

validity: 2025-06-06 until 2028-06-05

München, 2025-06-12
Place and date of issue

Lead auditor: Dipl.-Ing. WEBER



EQ3137437



Certification Body
Material and Welding Technology

Dipl.-Ing. (FH) STANGL
Head of certification body



TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

CERTIFICAT

CERTIFICADO

СЕРТИФИКАТ

認證證書

CERTIFICATE

ZERTIFIKAT

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	8	t = 0.8 - 10 mm D ≥ 4 mm	BW
	8	t = 1 - 10 mm D ≥ 6.4 mm	FW
142	8.1	t = 0.21 - 1.2 mm D = 9.9 - 52 mm	orbital welding / FW
	8.1	t = 1.05 - 1.95 mm D = 12 - 24 mm	orbital welding / BW
	8.1	t = 1.4 - 4 mm D ≥ 25 mm	orbital welding / BW

Area of Application:

- Design of components for railway vehicles
- Purchase and supply of welded components
- New build of components for railway vehicles
 - flexible hoses, bellows, expansion joints
 - bursting discs, accessories for pipes

Responsible welding coordinator(s):

Guillaume Pierrat, Level B (IWT)

born: 1987-06-01

1st deputy(ies) of the responsible welding coordinator(s):

Emeric Marcadé, Level B

born: 1979-04-07

Others deputies:

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Remarks:

The welding coordinators Guillaume Pierrat, Emeric Marcadé are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

TÜV SÜD/15085/CL2/765/19/2

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

