



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

TÜV SÜD/15085/CL1/454/14/4

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

WITZENMANN BENELUX NV
Ter Stratenweg 13
2520 Oelegem
Belgium

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2026-01-16 until 2029-01-15

München, 2026-01-28
Place and date of issue

Lead auditor: Dipl.-Ing. WEBER



EQ3112186



Certification Body
Material and Welding Technology

Sack

Dipl.-Ing. SACK
Deputy head of certification body



TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1	t = 1.4 - 4 mm D ≥ 25 mm	FW
	1.1	t = 3 - 24 mm D ≥ 25 mm	BW
	1.2	t = 2.1 - 4 mm D ≥ 25 mm	BW
	8	t = 2.1 - 12 mm D ≥ 25 mm	BW
141	1.1/8	t = 0.21 - 0.6 mm D ≥ 25 mm	FW
	1.1/8	t = 1 - 2 mm D ≥ 25 mm	BW
	1.1/8	t = 3 - 6 mm D ≥ 25 mm	FW
	1.2	t = 3 - 6 mm D ≥ 25 mm	BW
	8	t = 0.3 - 0.7 mm D ≥ 25 mm	BW
	8	t = 1.05 - 1.95 mm D ≥ 25 mm	BW
142	8	t = 0.7 - 3 mm D ≥ 7.5 mm	BW; FW: t=1-3mm Orbital welding

Area of Application:

- New build of railway vehicles and their components
 - orbital corrugated hoses
 - compensator
 - medium leading and pressurized components

Responsible welding coordinator(s):

Tom Vandenwijngaert, Level A (IWE)

born: 1984-03-27

1st deputy(ies) of the responsible welding coordinator(s):

Jelle Verschueren, Level C (IWS)

born: 1991-07-10

Others deputies:

Nick Breugelmans, Level C (IWS)

born: 1980-12-20

Remarks:

The welding coordinator Tom Vandenwijngaert is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜV SÜD/15085/CL1/454/14/4

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.