


SECTION A-A

Part Number	Size	A	B	C	D	Lay lengths	
						E	F
277092	4"	5.4	5.0	8.7	5°	4.2	4.2
277093	5"	6.5	6.1	10.0	5°	4.9	4.9

UNLESS OTHERWISE SPECIFIED:		DATE	 <b>IPEX</b> Committed to Excellence		11 Bermondsey Rd. Toronto, Ontario M4B 1Z3, Canada Tel (416) 751-3820 Fax (416) 751-7112 www.ipeinc.com
DIMENSIONS ARE IN INCHES		DRAWN	TITLE: <b>5DEG CPLG SCEPTER</b>		SIZE <b>B</b> MOLD PART NO. REV
TOLERANCES:		A.Murali			
.XXX	0.005	CHECKED	ENG APPR.		SCALE NTS PROJECT SHEET 1 OF 1
.XX	0.010				
.X	0.015	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF IPEX. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF IPEX IS PROHIBITED.			
FRACTIONAL	1/32				
ANGULAR:	1/2				
MATERIAL	PVC				
SHRINKAGE	0.5%				
WEIGHT	734 g				