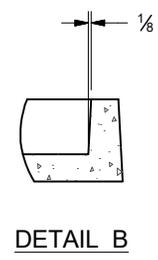
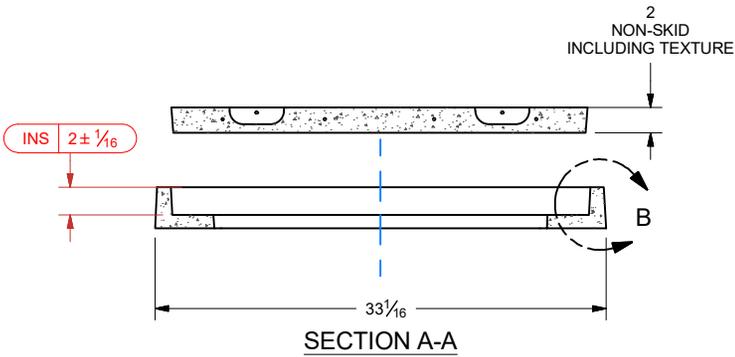
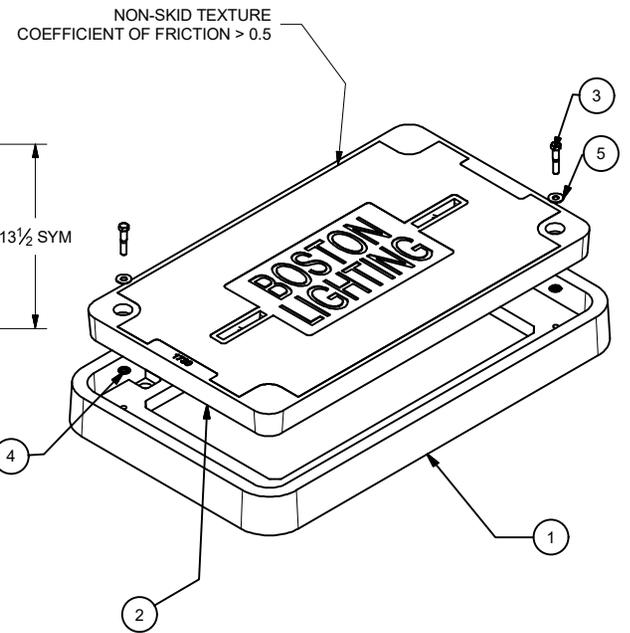
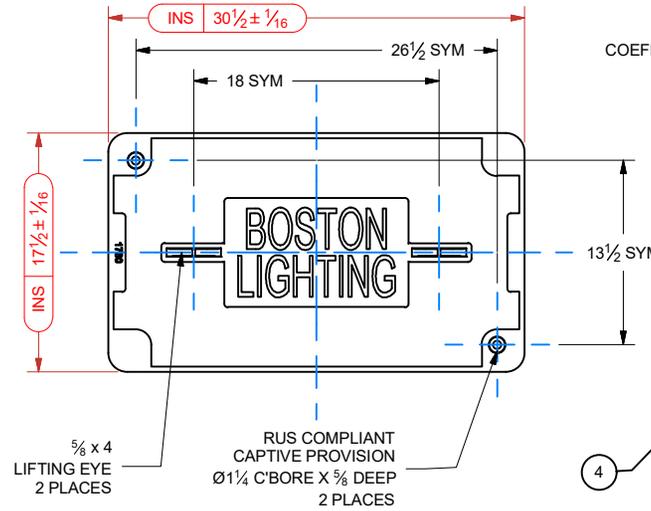
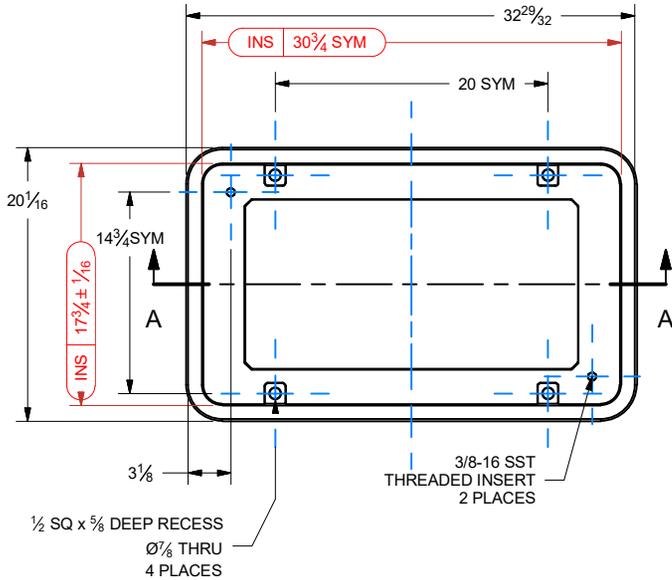


OC-POLYMER UNIT: INSPECTION NOTES

1. SEE INDIVIDUAL SHOP DRAWINGS FOR BODY AND LID DETAILS
2. UNIT GAP BETWEEN LID AND BODY MUST BE NO GREATER THAN 1/8
3. TOP OF UNIT MUST BE FLUSH TO A MAX OF 1/8 BETWEEN LID AND BODY
4. QUALITY INSPECTION FREQUENCY IS 100%
5. WEIGHT NOT TO EXCEED ± 2LBS OF EXPECTED WEIGHT
6. TOP EDGE OF LID CANNOT BE ABOVE OR BELOW TOP OF BODY BY 1/8.
MUST USE GO-NO GO GAUGE DURING ASSEMBLY TO VERIFY
7. ALL INSPECTION DIMENSIONS TO BE CHECKED
7. VISUAL INSPECTION INCLUDES:
 - a. SMOOTH EDGES WITH NO FLASHING
 - b. NO FIBERGLASS STRANDS PROTRUDING OUT
 - c. MEETS ALL SURFACE CRACK REQUIREMENTS
 - i. NO THROUGH CRACKS
 - ii. WIDTH LESS THAN 1/32"
 - iii. LENGTH LESS THAN 2"



SHOP DRAWING
 TOTAL EST. UNIT WEIGHT: 112 LBS
 EST. LID WEIGHT: 65 LBS | EST. RING WEIGHT: 47 LBS

ITEM	QTY	SKU	DESCRIPTION
5	2	HWH-F40	WASHER, FLAT, SS, .43"ID X 1.0"OD X .10"THK - WASHER
4	2	HMS-325	PUSHNUT BOLT RETAINER, ZINC 3/8
3	2	HBT-H14	BOLT, HEXHEAD, SS18-8, 3/8-16 UNC 2B X 2
2	1	17304618	LID, PC1730-T T15 - BOSTON LIGHTING
1	1	S12-193	RING, PC1730 - BOSTON SPEC

**** PARTS LIST ****

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TITLE
17306000 - RING PC1730 BOSTON SPEC LID PC1730-T T15 - BOSTON LIGHTING - 2x .375 CAPTIVE BOLT

DRAWN KFERNANDEZ	2/6/2019	SIZE A	SKU 17306000	REV -
CHECKED MKWIATKOWSKI	2/6/2019	SCALE 1:14	SHEET 1 OF 1	