

# 8324 Architectural Fabric

## Minimum Specifications

Physical Property	Test Method		Imperial	Metric
Base Fabric	type		Polyester	
Base Fabric Weight	ASTM D751 (Nominal)		4.3 oz/ yd <sup>2</sup>	145 g/ m <sup>2</sup>
Finished Coated Weight	ASTM D751		24 oz/ yd <sup>2</sup> +2/-1 oz/ yd <sup>2</sup>	815 g/ m <sup>2</sup> +70/-35 g/ m <sup>2</sup>
Tear Strength	ASTM D751 Trapezoid Tear - Warp/Fill		80/ 65 lbf	355/ 290 N
Breaking Yield Strength	ASTM D751 Procedure A Grab Tensile - Warp/Fill		400/ 350 lbf	1780/ 1560 N
Strip Tensile	ASTM D 751 Procedure B		300/ 240 lbf/ in	2630/ 2100 N/ 50mm
Adhesion	ASTM D 751 Dielectric Weld		10 lbf/ in	90 N/ 50 mm
Hydrostatic Resistance	ASTM D 751 Method A		500 psi	3.45 Mpa
Dead Load Seam Strength	ASTM D 751 4 hour test @ 160° F (71° C) 4 hour test @ 70° F (21° C)		120 lbf/ in 60lbf/ in	530 N/ 25 mm 270 N/ 25 mm
Low Temperature Resistance	ASTM D 2136 Low Temperature Bend 1/8" (3.2 mm) mandrel, 4 hr	LTC LTA	Pass @ -40° F Pass @ -67° F	Pass @ -40° C Pass @ -55° C
Flame Resistance	Meets NFPA 701, method 2   ULC-S109   ASTM 6413 - 2 second flameout Registered by California Fire Marshal (No. F-011301) ASTM E84 & ULC-S102 - flame spread index ≤25, smoke development rating ≤450 FED-STD-191 Method 5903 - 2 second flameout			

Unless stated otherwise, values presented here represent the minimum expected measurements at the time of manufacture. We believe this information is the best currently available on the subject. We offer it as a suggestion in any appropriate experimentation you may care to undertake. It is subject to revision as additional knowledge and experience are gained. We make no guarantee of results and assume no obligation or liability whatsoever in connection with this information.

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## Biaxial Stretch Test Results

